

RESUME

Post apply Mechanical Construction **Oil & Gas Welding Supervisor** **Gulf Return**

S. Varahala Raju.

H.NO-62-3-5/1.

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Educational Qualification:

SSC Board from govt. of Andhrapradesh

- ✓ **DME IIET From Recognized D.E.&T. (Govt. of Andhrapradesh)**
- ✓ **Diploma Mechanical Engineering**

Technical Qualification: **NDT LEVEL-2**

- ✓ **Welding & Fabrication (I.T.I) from Govt. of Andhra Pradesh**

Training: In Hindustan Shipyard Vizag (A.P) welding and Fabrication Ship repairs, Dock yard ships Piping & Structure,

Total Work Experience: 15 Years. India 6 years & Gulf 8 years

Previous Employer: L&T Oman LLC, Sultanate of Oman.

Client: Occidental Ltd, USA.

**Project Details: De-salination Water Treatment Project
Mechanical Vapors Compressor System (MVC)**

Capacity: 7700 gpm.

Nature of Job:

Construction and Commissioning of 7 Trains of Falling Film Evaporators including Mechanical Vapors Compressors, Mist Eliminators, Recirculation Pumps. Erection as well as Welding of Super Duplex, Duplex, SS 316 piping etc.

Position Held: Mechanical, Pipeline Construction & Erection and Power manufacturing Turbine and Generator.

Responsibilities: As an independent Supervisor, handling complete execution of day-to-day activities handling Manufacturing Production / Maintenance a team of contractors, Shop floor Team Members, welding fabricators. Grit blasting, Painting, Casing Surface Following are the major assignments And Turbine Manufacturing,

a) Co-ordination with Client for the site requirements for technical related issues such as drawings for construction, confirmation and compliance of specification requirements of equipments supplied at site as per clients requirements, inspection of materials dispatched at site and all other relevant activities concerned with an EPC Contract.

b) Technical discussions for site sub contractors for site fabrication and site erection

c) Following project execution schedule at site, distribution assignments to concerned team of contractors and fabricator.

Past Experience:

**EMIRATES BUILDING SYSTEMS (EBS) LLC DUBAI (UAE)
WELDER MIG/FCAW/SMAW FROM Start DATE: 13/10/2002 to 02/03/2005**

Emirates Building Systems LLC (EBS), was established in 1997 at the Dubai Investments Park. Manufacturers of high quality steel structures, These products have a wide range of applications across several sectors including residential, commercial, and industrial power, oil & gas [power station and pipe racks], and aviation [aircraft hangars and terminal buildings].

**OMAN NATIONAL ELECTRIC COMPANY – SULTANATES OF OMAN (S.A.O.G)
Welder MIG /FCAW/ SMAW FROM Start DATE: 07/09/2000 to 20/01/2002**

Oman National Engineering & Investment Co. (S.A.O.G) was formed in 1978 to manage the Rural Electricity System for the Ministry of Electricity & Water Established. Oman National Electric Company (SAOG) started its Operations to serve the Electricity, Water, and Communication sector. Since inception,

ALSHIRAWI EQUIPMENT LLC- DUBAI (UAE)

SENIOR WELDER /MIG/FCAW/SMAW/ Start DATE: 22/08/1997 to 20/05/1999

ATLAS Process Equipment Division was established in 1980. And in just one and half decades, it has become a leading manufacturer in the industry with a wide range of prestigious clients including government corporations. ASECO is the undisputed leader in technological innovation for manufacture and supply of a wide range of transport and storage equipment serving a number of industries viz. Construction, fuel storage & distribution, municipal services, transportation, west Disposal, oilfield and port facilities with an annual turnover.

Beside facilities for Auto Body Manufacturing Fabrication and Repair designing and monitoring of projects, it also undertakes the fabrication of all kinds of ferrous and non-ferrous alloys and materials, conforming to international codes and specification

SAIPEM (ERRASAI) KHAZKASTAN

OFF SHORE AND ON SHORE PIPE RACK FABRICATION WELDING DAILY PRODUCTION should be aware of material preparation for Inspection Test Plan of Fabrication & Erection of Steel Structures.

Sound knowledge of Fabrication and erection of structural steel platforms, plant building etc. AS A WELDING FOREMAN FROM 03/11/2008 TO 22/01/2009(Short Term Project shed down) Daily lead Welders production Pipe line Material CS,SS,CouperNicle,cuni,

UB ENGINEERING. CO. LTD

PREVIOUS EMPLOYER; VIZAG STEEL PLANT (AIR LIQID PROJECT) AS A PROJECT WELDING SUPERIDENT AND FABRICATION, SS, CS, SUPERDUBLEX, PIPING AND EXTRA ...

Air Liquid Project in Vizag Steel Plant pipe line Mechanical and Structure Erection and Commissioning Erection and construction Cold Box 50mtr height plates Plates erection air Compressor and Welding, and Before Fit-up/after fit-up Inspection NDT Quality Inspection and extra.

Visakhapatnam, Andhra Pradesh

Designation

Mechanical &Welding Super dent

Period

11-Jan -2010 to 20-04-2011

Last Working

TOSHIBA-JSW Power Systems Pvt.Ltd

A group of MNC in JAPAN.

DESIGNATION OF POST : SHOP INCHARGE HEAVY FABRICATION
GRIT BLASTING / PAINTING /FINISHING
NOZZLE REPAIR

PERIOD OF EMPLOYEMENT : From 25-04-2011 TO 31-12-2016

COMPANY PROFILE : **TOSHIBA JSW POWER SYSTEM PVT LTD.**

is Japan based Company in Chennai which deals with manufacturing of **Ultra super critical Steam turbine & Power generator in range off 660-1000MW and also providing spares and maintenance of turbine & Power parts like.**

NATURES OF DUTIES:

- Working as a Shop in charge Fabrication & Welding for manufacturing of Turbine Casing, Stator Frame for generator, supporting parts for turbine & generators like bearing stand ,cap, cooler boxes, nozzle.
- Handling major manufacturing process like Heavy fabrication (Casing, structure, nozzle, bearing cover, valve) & Welding (automatic narrow gap welding machine, semi-automatic overlay welding machine,MIG,MAG and TIG welding machine, Arc gouging)
- Hand of experiences in Gas fired furnace for Stress relieving Processes of 100 ton capacity.
- Providing technical support in shot blasting & Painting booth Before welding and after welding inspection and Painting Before and after Painting Microns Paint thick Surface inspection.
- Inspection and Testing of elements & dimensional aspects of components.
- Preparing Manufacturing Instructions (MI), SOP, ICR, WIP and Fabrication Sequence Sheet (FSS).

Personal Details:

Name : S.Varahala Raju
Father's Name : S.Sathya Narayana
Mother's Name : S.Bangaramma
Date of Birth : 05-06-1975
Gender : Male
Marital status : Married
Nationality : Indian
Languages known : English, Hindi, Tamil, Telugu

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Pass Port Details

Pass port No : **N7195316**
Date of Issue : **10-03-2016**
Date of Expiry : **09-03-2026**
Place of Issue : **VISAKHAPATNAM**

I, **S.Varahala Raju** do hereby confirm that the information given above is true to the best of my knowledge and belief

(S. Varahala Raju)